



LETTERING APPLICATION INSTRUCTIONS

TOOLS NEEDED: Scissors, Tape Measure, Masking Tape and a Squeegee.

Apply decal to surface when temperature is between 50-80 degrees Fahrenheit. Avoid application in windy conditions. Seek another person's assistance before applying a very large graphic.

1. Clean surface thoroughly. Remove any dirt, grease, residues, etc., using isopropyl alcohol.
2. Tape the decal in the general area to which it will be applied.
3. Measure and adjust the location of decal using the baseline and centerline as references. (see fig. a)
4. Tape down the center once the graphic is measured and in place. (see fig. b)
5. Lift one side of the graphic and pull the backing paper away from the application tape. (see fig. c) Using scissors, cut away that half of the backing paper. (see fig. d)
6. Hold the application tape away from the working surface, keeping it slightly slack and squeegee outward from the center. Pull squeegee firmly against surface, hard enough to squeegee out any air from beneath the decal. (see fig. e)
7. Discard center strip of masking tape and lift remaining side of graphic. Remove the backing paper (see fig. f) and squeegee outward from the center (see fig. g).
8. Squeegee the entire graphic again, pressing firmly.
9. Remove the application tape by pulling it back 180 degrees on itself, rather than pulling it at 90 degrees to the surface (see fig. h).
10. Eliminate any bubbles by pricking the vinyl with a sewing needle or pin and pressing down with a finger or squeegee to expel the air. (see fig. j)

